

CHOPPED ALMONDS

(inv-BWAE)

RAW MATERIAL ALLOCATION PREFERENCE

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KEY PROCESS MEASURES	MIN	TGT	MAX	UNITS
Moisture	-	1.4	2.5	%
Oxygen Residual	-	-	6.0	%

PROCESSING NOTES

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SAMPLING REQUIREMENTS

Item	Test	Frequency
	Aflatoxin	One sample per hour of production
	Bacti	One sample per hour of production, minimum 5 samples per lot/batch

CHEMISTRY

CHEMISTRY	STANDARD
Aflatoxin	20 ppb*
	*If exceeds 15ppb, not for Canada

BACTERIOLOGY

BACTERIOLOGY	STANDARD
Standard Plate Count	LT 1000 per g
Yeast and Mold	LT 100 per g
Coliform	LT 10 per g
E. coli	Negative in 25 g
Salmonella	Negative in 2 X 375 g

CLEARANCES AND CERTIFICATES

Clearances: Aflatoxin, Bact
Certificates: as required

SENSORY The product shall have a clean, fresh odor and taste typical of dry roasted almonds.

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PACKAGING AND LABELING REQUIREMENTS

Production Lot Code format: JJYY#### (JJ=Julian day, YY=last two numbers of the year, #### = line number)
BD 25 LB POUCH in Cardboard Carton
Kosher symbol required

INGREDIENT STATEMENT

USA – Almonds
Allergens: Almonds

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COUNTRY OF ORIGIN

Product has been grown, processed and manufactured in the United States.
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GMO STATUS

Almonds are not a product of genetic engineering.

REGULATORY

Product is food grade, produced using Good Manufacturing Practices, and complies with the Federal Food, Drug and Cosmetic Act as amended.

KOSHER STATUS

Certified Kosher Pareve

RECOMMENDED STORAGE

Store product in cool, dry, odor free area away from direct sunlight at 35-45°F (1.7-7.2°C) and 55-65% relative humidity.

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TECHNICAL INFORMATION

NUTRITION FACTS, per 100g Serving*

<u>Nutrients</u>	<u>Per 100g</u>	<u>Nutrients</u>	<u>Per 100g</u>	<u>Nutrients</u>	<u>Per 100g</u>
Calories (kcal)	590	Total Sugars (g)	4.63	Vitamin B12 (mcg)	0
Kilojoules (kj)	2468.56	Added Sugar (g)	0	Pantothenic Acid (mg)	0.31
Calories from Fat (kcal)	472.68	Ash (g)	2.91	Vitamin K (mcg)	0
Calories from SatFat (kcal)	35.58	Water (g)	4.51	Folate, DFE (mcg DFE)	49
Fat (g)	52.52	Vitamin A - IU (IU)	7	Calcium (mg)	236
Saturated Fat (g)	3.95	Vitamin A - RAE (mcg)	0.35	Iron (mg)	3.28
Mono Fat (g)	33.42	Vitamin C (mg)	0	Magnesium (mg)	268
Poly Fat (g)	12.37	Vitamin D - IU (IU)	0	Copper (mg)	1.03
Trans Fatty Acid (g)	0.02	Vitamin D - mcg (mcg)	0	Potassium (mg)	659
Cholesterol (mg)	0	Vitamin E - IU (IU)	35.39	Sodium (mg)	19
Protein (g)	21.4	Vitamin E - mg (mg)	23.75	Zinc (mg)	2.97
Carbohydrates (g)	18.67	Vitamin B1 (mg)	0.19	Phosphorus (mg)	481
Total Dietary Fiber (g)	9.9	Vitamin B2 (mg)	0.71	Manganese (mg)	1.84
Total Soluble Fiber (g)	1.09	Vitamin B3 (mg)	3.5	Selenium (mcg)	3.2
Total Insoluble Fiber (g)	8.81	Vitamin B6 (mg)	0.12	Molybdenum (mcg)	29.5
				Choline (mg)	52.1

INGREDIENTS: BLANCHED ALMONDS.

**The calculated nutrition data provided herein is based on information from current product formulation and USDA nutrition database (2015) and is subject to change. <http://ndb.nal.usda.gov/>*